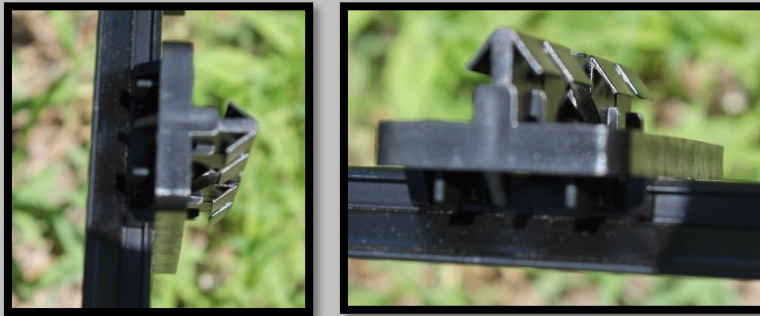




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The Grad *Clip* is made of Polyoxymethylene(POM)

Material	(POM)Polyoxymethylene	
Usable Temperature	-40°F a +140°F	-40°C a +60°C
Stress at yield Point	64 M Pa	9282 psi
Elasticity modulus in traction	2.8 Gpa	406105.7 psi
Melting temperature	166°C	330.8°F
Density	1.14g/cm ³	0.04119 lb/in ³
Tearing Strength	160kg/fixing point	352.74 lbs/fixing point

Polyoxymethylene resins demonstrate well-balanced properties ranging for mechanical to physical and flammability performance. The key benefits of POM resins include:

- Excellent mechanical properties over a temperature range up to 140°C, down to -40°C
- High tensile strength, rigidity and toughness (short-term)
- Low tendency to creep (as compared to nylon) and fatigue (long-term). Not susceptible to environmental stress cracking
- High degree of crystallinity and excellent dimensional stability
- Excellent wear resistance
- Low coefficient of friction
- Good resistance to organic solvents and chemicals (except phenols) at room temperature
- Low smoke emission
- High gloss surfaces
- Low moisture absorption
- <https://omnexus.specialchem.com/selection-guide/polyacetal-polyoxymethylene-pom-plastic>



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The Grad *Rail* is made of EN AW-6060 T66 Aluminum

Mechanical Properties

Type of aluminium used with Grad: EN AW-6060 T66

Properties			EN AW-6060
Heat Treating			T66
Breaking Strength	R _m min	MPa	215
Elastic limit	R _{e0.2} min	Mpa	160
Wall Thickness		mm	≤13
Minimum Elongation	A ₅₀	%	6
Modulus of Elasticity	E	MPa	70000
Coefficient of Linear Expansion	α	10 ⁻⁶ /K	24
Melting Point	T _{SM}	°C	585-655
Heat Transfer Coef	λ	W/mK	160